## **Stereoselective Synthesis of Quaternary Carbon Centres**

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 $\alpha$ -Alkyl- $\alpha$ , $\beta$ -unsaturated acyl ligands attached to the chiral auxiliary [( $\eta^5$ -C<sub>5</sub>H<sub>5</sub>)Fe(CO)(PPh<sub>3</sub>)] undergo Michael additions to generate the corresponding *E*-enolates which on alkylation produce quaternary carbon centres stereoselectively.

Highly stereoselective elaborations of tertiary carbon centres can be achieved by alkylation of enolates derived from acyl ligands (COCH<sub>2</sub>R) attached to the chiral auxiliary [( $\eta^{5}$ -C<sub>5</sub>H<sub>5</sub>)Fe(CO)(PPh<sub>3</sub>)].<sup>1,2</sup> However this methodology is not directly applicable to the synthesis of quaternary carbon centres because  $\alpha,\alpha$ -disubstituted acyl ligands are not enolisable by strong base. Although quaternary carbon centres are a common feature of many natural products, few methods applicable to their asymmetric synthesis are available.<sup>3</sup> We describe here the formation, *via* Michael additions to  $\alpha$ -substituted- $\alpha,\beta$ -unsaturated acyl ligands, of geometrically pure  $\alpha,\alpha$ -disubstituted enolates attached to [( $\eta^{5}$ -C<sub>5</sub>H<sub>5</sub>)Fe-(CO)(PPh<sub>3</sub>)] and their subsequent alkylations to generate, stereoselectively, quaternary carbon centres.

Alkylation of the acetyl complex (1) with chloromethyl alkyl ethers gives the  $\beta$ -alkoxy complexes (2) which undergo sodium hydride-induced elimination of alcohol, as described previously, to generate the  $\alpha,\beta$ -unsaturated acyl complex (3). Complex (3) undergoes a Michael addition reaction with n-butyl-lithium to generate an enolate which on methylation gives (4) as a single diastereoisomer identified as (RS,SR) by the methyl doublet at  $\delta$  1.01 in its <sup>1</sup>H (300 MHz) n.m.r. spectrum.<sup>5</sup> In complex (4) the configuration of the  $\alpha$  chiral centre relative to the iron centre arises from methylation of

the unhindered face of the intermediate E-enolate<sup>1</sup> which in turn must arise from Michael addition to (3) in the *cisoid* conformation.<sup>2</sup> The  $\alpha$ -methyl- $\alpha$ , $\beta$ -unsaturated acyl complex (6) is readily prepared as above from the ethyl acyl complex (5). Complex (6) also undergoes a Michael addition reaction with n-butyl-lithium to give, after quenching with methanol, (RR,SS)-(8) as a single diastereoisomer [methyl doublet at  $\delta$  0.18 in its <sup>1</sup>H (300 MHz) n.m.r. spectrum<sup>5</sup>], i.e. the alternative diastereoisomer to (4). The stereoselective formation of (8) is consistent with Michael addition to the *cisoid* conformation of (6) generating the E-enolate (7) which then undergoes protonation onto the unhindered face.

The possibility of utilising enolate (7) for the elaboration of quaternary carbon centres was demonstrated by the addition of methyl iodide which generated the  $\alpha$ -gem-dimethyl acyl complex (9). Addition of ethyl iodide to (7) gave (10) as a single diastereoisomer. The relative configurations of the iron and new quaternary carbon centre in (10) were assigned as (RS,SR) by analogy with protonation giving (8) i.e. the result of ethylation of the E-enolate (7) from the unhindered face. The alternative (RR,SS) diastereoisomer (13) was prepared by addition of n-butyl-lithium to (11) followed by methylation of the E-enolate (12) thus formed.

The stereoselectivities of all the reactions described herein

Reagents: i, Bu<sup>n</sup>Li, tetrahydrofuran (THF), -78 °C; ii, ClCH<sub>2</sub>OR (R = Me, menthyl), -40 °C; iii, NaH, THF, 50 °C; iv, MeI, -78 °C; v, MeOH, -100 °C; vi, EtI, -78 °C.

are extremely high since no crossover products between the diastereoisomeric pairs (4)/(8) and (10)/(13) could be detected in the crude reaction products by either <sup>1</sup>H (300 MHz) or <sup>13</sup>C (62.9 MHz) n.m.r. spectroscopy.

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